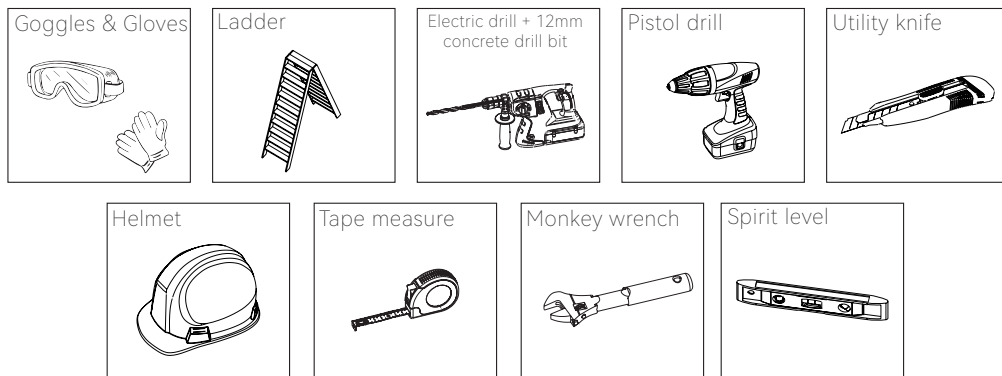


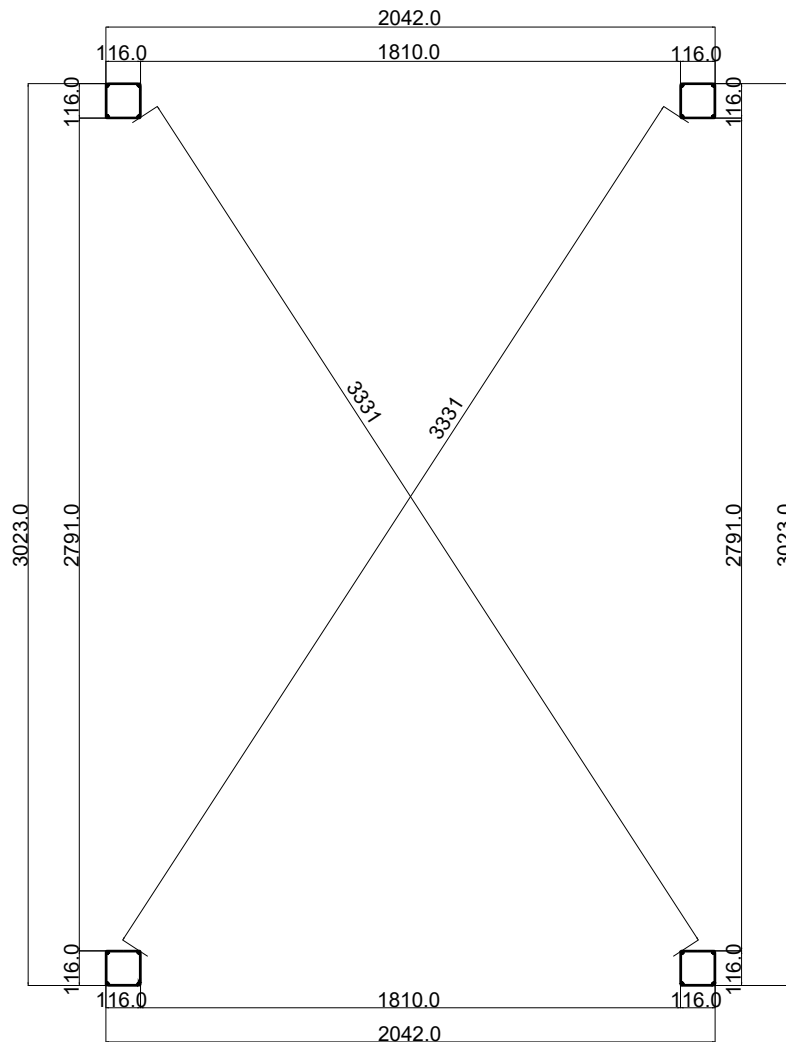
COMBO-3X2

Assembly Instructions

NECESSARY TOOLS AND SAFETY GEAR(NOT SUPPLIED)



2D FOOTING MEASUREMENT (dimensions in mm)



TIPS AND SAFETY INSTRUCTIONS

Depending on the location and surface area, construction may be subject to building permits. Make sure you have checked with your local authorities to obtain the needed information before the assembly.

Product assembly :

- At least 2/3 people required
- Remove protective film (around 1 hour needed)
- Do not keep children near the assembly area
- Beware of the risk of pinching
- Do not tighten the screws before assembling the whole product
- All assembly steps must be carefully followed
- Check the level of the structure on all sides
- Do not anchor the pergola before assembling the whole product

No changes can be made to the product. Products tampered with by the user are not covered by the warranty, thus being declared as void.

The location should be chosen carefully. It is recommended to avoid mounting your pergola on a rainy day, facing the prevailing winds, and under an overhanging tree.

The pergola must be mounted on a flat-level foundation. It is recommended to install it on a concrete slab or 25x25 cm concrete pads at each post. Please, anchor the pergola properly to the ground using expansion screw.

If you would like to mount your pergola near your house or a building, please check the presence of gutters for water drainage.

Should these instructions not be followed or only partially, the warranty will be voided by the seller.

MAINTENANCE

Regular maintenance is necessary to ensure its longevity and aesthetic appearance.

We recommend to :

- Clean your pergola once or twice a year with fresh water using a sponge or cloth.
- Do not use detergent or an abrasive material.
- Check the tightness of the screws regularly (at least once a year).
- Oil fastening regularly (at least once a year).
- Make sure that nothing hinders the water flow in the gutters (leaves, branches...).
- Remove any water that might stagnate around the legs of the pergola (lift the posts skirts).

WARRANTY

This warranty does not cover :

- Normal wear and tear inherent from the products.
- Loss or breakage of any part during unpacking or installation.
- Lack of care, neglect, vandalism, impact with foreign body, force, contact with a abrasives material, product aesthetics, disassembly, rebuilding or relocation.
- Force majeure: hail, high winds, storms, snow, floods, lightning etc...
- Product tampered with by the user.

The warranty only takes in account the replacement of spare parts or the provided product, no refund will be issued.

All warranty claims must be made at the sales outlet (store or website) where the product has been purchased.

PARTS LISTS (PER CARTON)








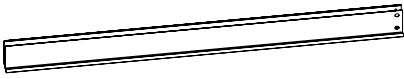

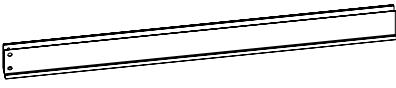




Before proceeding with the assembly of your louvered pergola, it is necessary to check that all parts listed are supplied and not damaged.


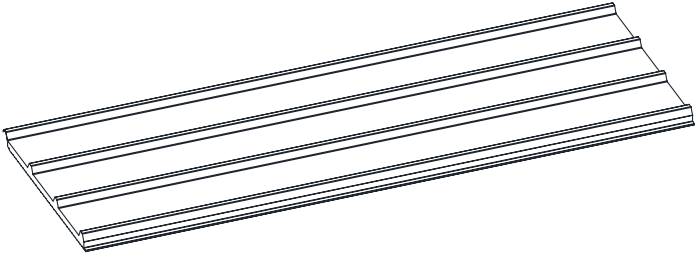

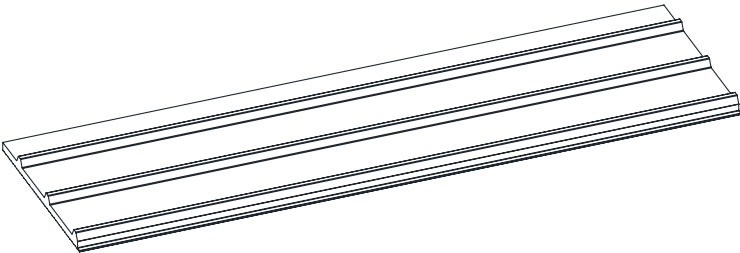
Any missing part must be reported within 10 days of delivery.

You can either go through your local outlet store or make the request directly on our website.

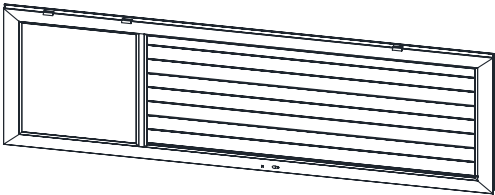
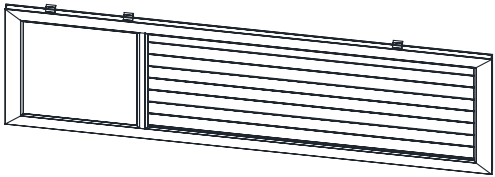








Do not discard the packaging without ensuring that the product is functioning properly.



CARTON



No.	Profile	Diagram	Size	QTY
AO			116X116 L=2550mm	2
No.	Profile	Diagram	Size	QTY
B1			75X170 L=2880mm	1
B2			75X195 L=2894mm	1
B3			75X153 L=1862mm	1
B4			75X153 L=1862mm	1
C1			43X42 L=1862mm	2
F1			25X45 L=1845mm	1

No.	Profile	Diagram	Size	QTY
W1			1080X76 L=1845mm	2
W2			893X76 L=1845mm	1















CARTON


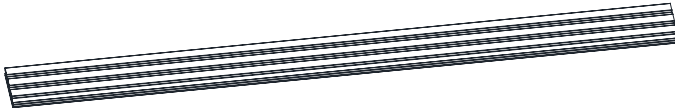



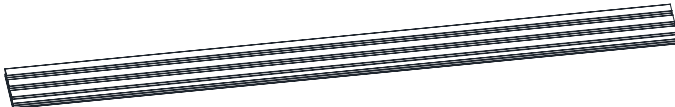
No.	Profile	Diagram	Size	QTY
M1			845X30 L=2249mm	1
M2			75X195 L=2894mm	1
M3			63X40 L=1809mm	1
M4			63X40 L=1749mm	1
M5			63X40 L=2335mm	1
M6			63X40 L=2335mm	1

No.	Diagram	QTY
T1		4
T2		4




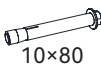
No.	Diagram	QTY
T3		1
T4		1






CARTON



No.	Profile	Diagram	Size	QTY
K1			32X40 L=2701mm	2
K2			32X40 L=2323mm	3
K3			32X40 L=1719mm	1
K4			40X60 L=2790mm	2
K5			40X60 L=1809mm	1
K6			34X50 L=2323mm	3
K7			6X50 L=2323mm	3







No.	Profile	Diagram	Size	QTY
L1			188X28 L=2316mm	39
L2			100X28 L=2316mm	2
L5			180X28 L=2316mm	1

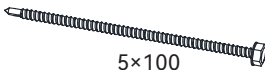


CARTON

No.	Diagram	QTY
IO		2
JO		2
XO-1		8
TO		8

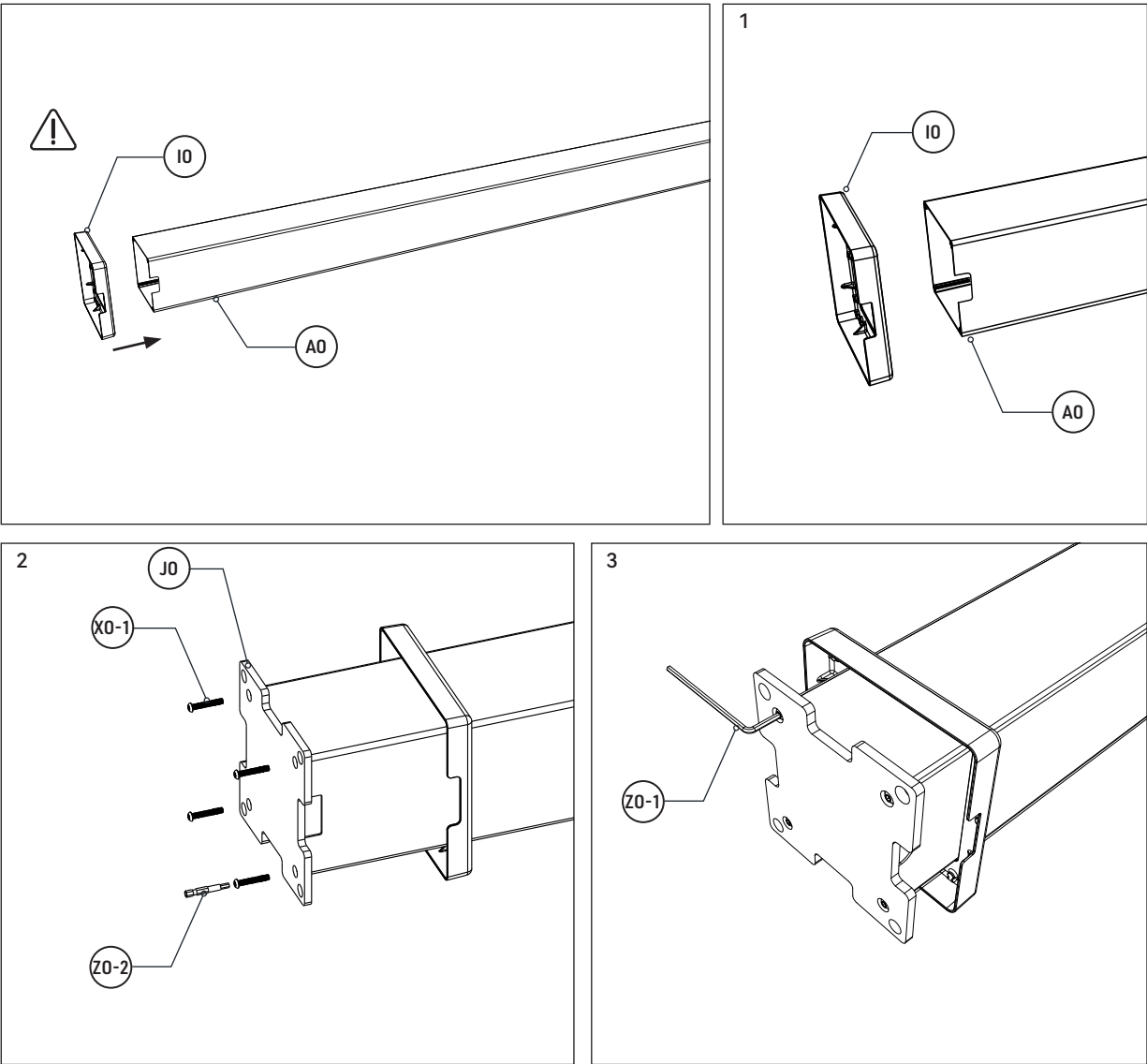
No.	Diagram	QTY
P1		20
P2		28
P3		2
P4		1
P5		1


No.	Diagram	QTY
ZO-6	 PH2	1
ZO-7	 8mm	1




No.	Diagram	QTY
QO	 6mm	4
QO-1	 6mm	4
QO-2		4
QO-3		4
WO-1	 5x19	16
TO-1	 8x100	15



No.	Diagram	QTY
S4	 5x100	18
S5	 4x16	60
S7	 4x60	12

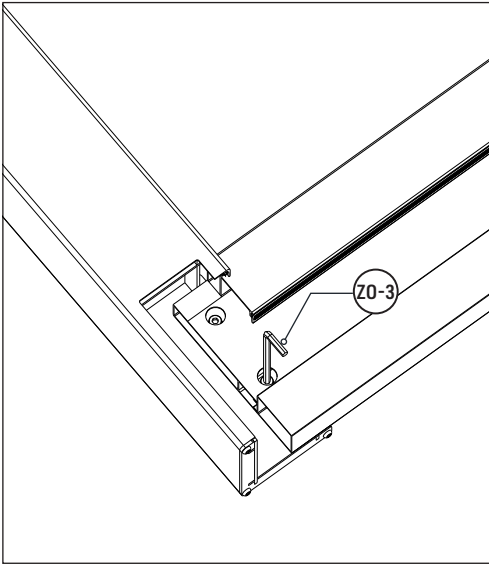
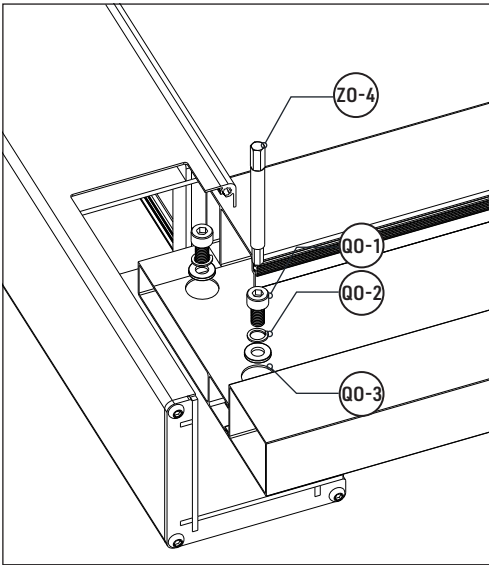
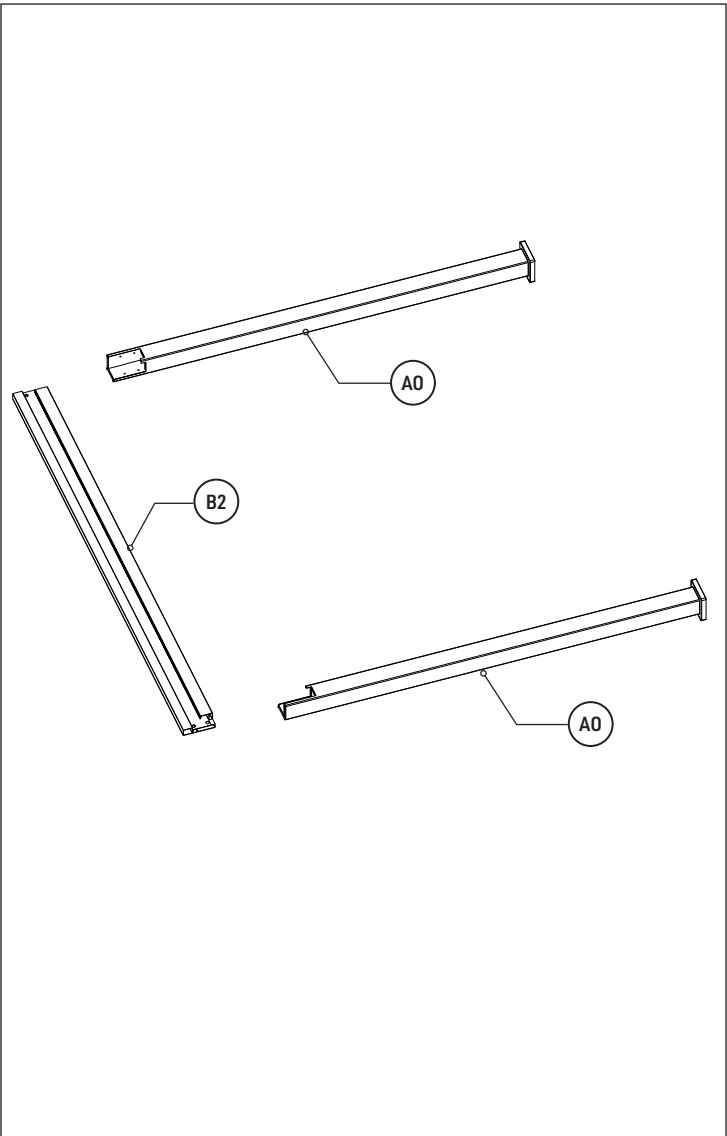
No.	Diagram	QTY	No.	Diagram	QTY	No.	Diagram	QTY
AO		2	IO		2	ZO-1		1
			JO		2	ZO-2		1
			XO-1		8			








No.	Diagram	QTY
B2		1



No.	Diagram	QTY
QO-1	 6mm	4
QO-2		4
QO-3		4

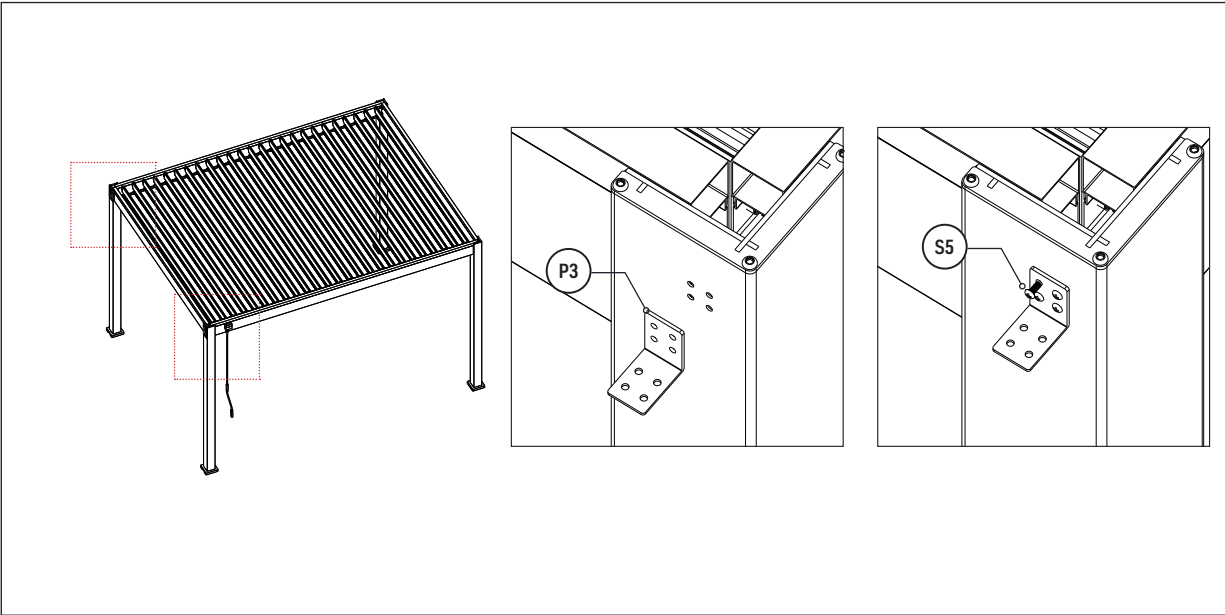
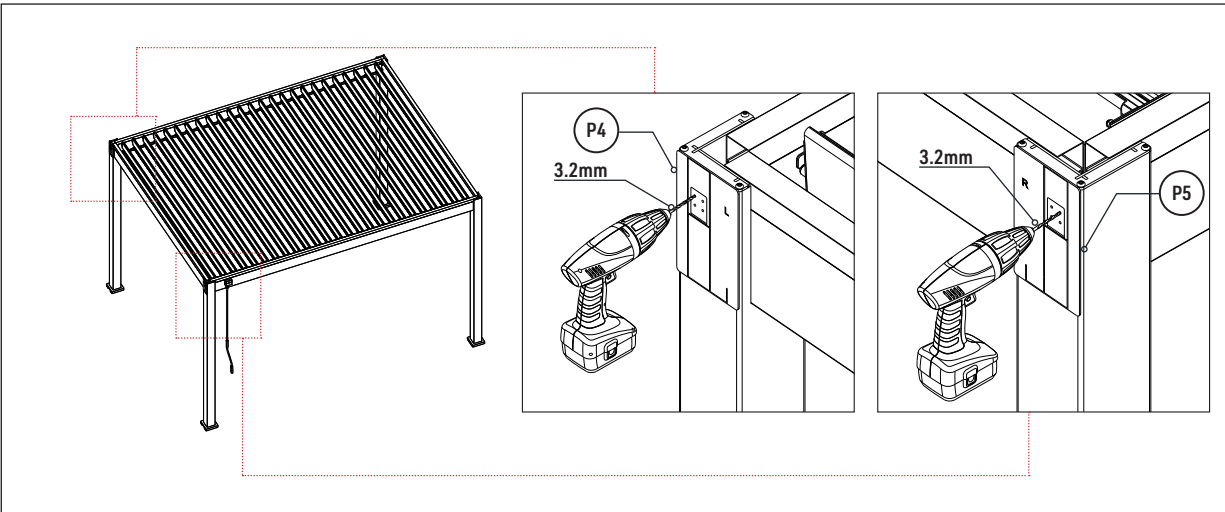
No.	Diagram	QTY
ZO-3	 6mm	1
ZO-4	 6mm	1

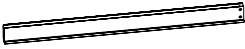
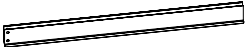



No.	Diagram	QTY
QO	 6mm	4


No.	Diagram	QTY
S5	 4×16	8
P3		2
P4		1
P5		1

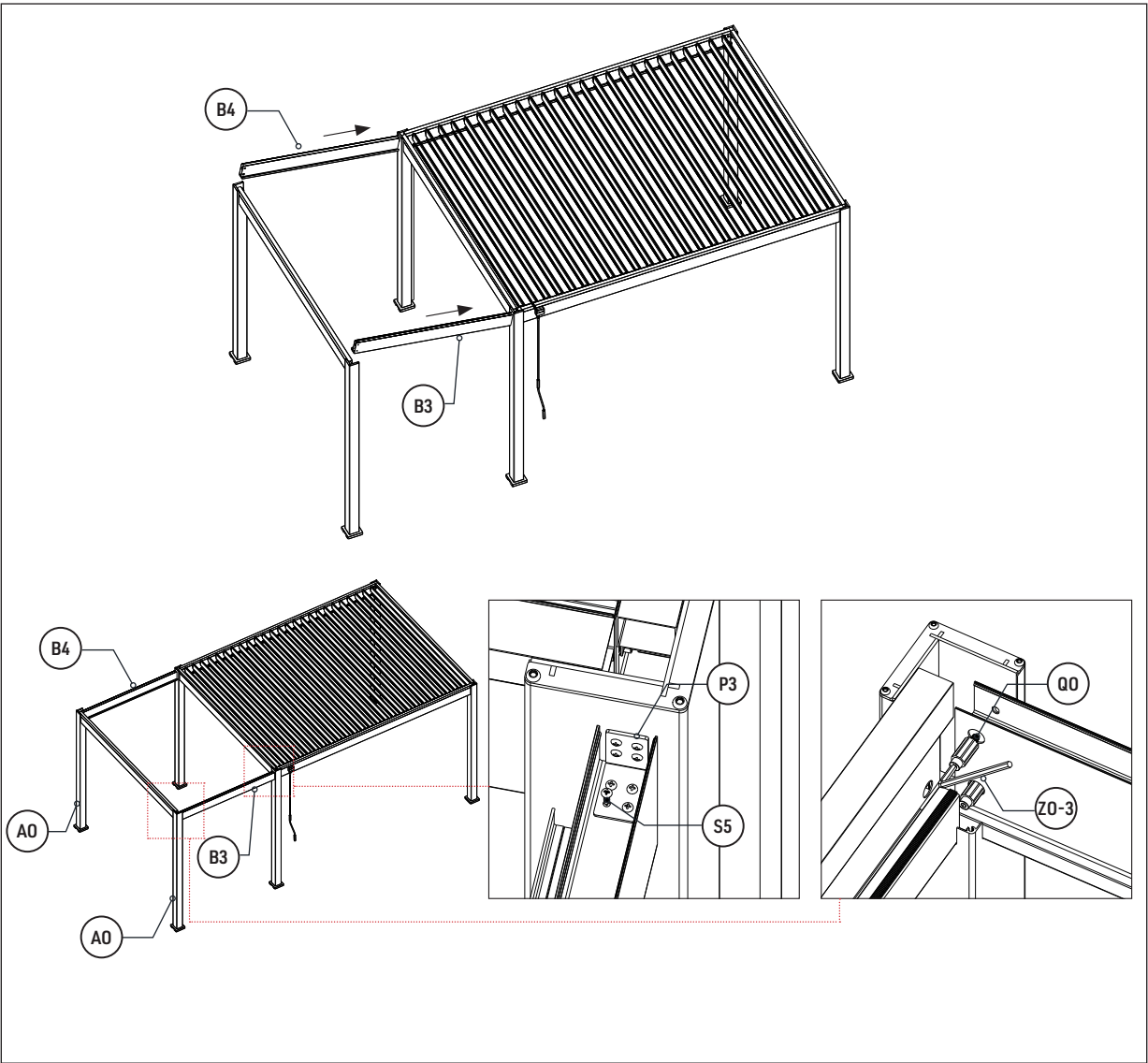
No.	Diagram	QTY
ZO-3	 4mm	1
ZO-6	 PH2	1




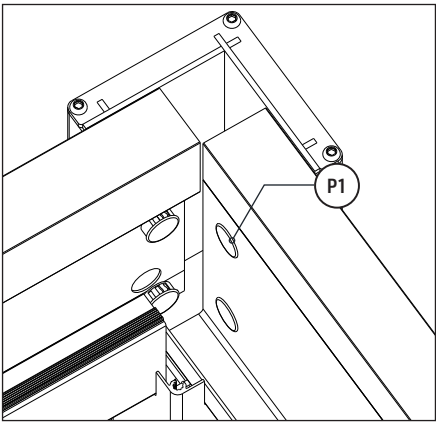
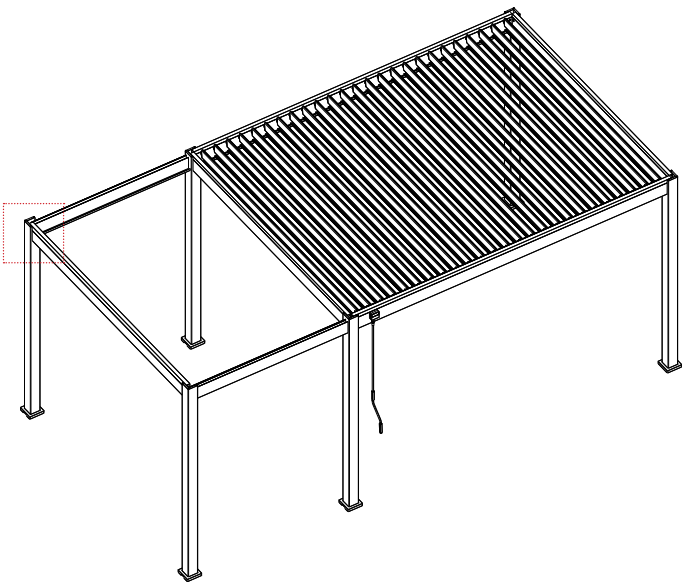
No.	Diagram	QTY
B3		1
B4		1


No.	Diagram	QTY
S5	 4x16	8


No.	Diagram	QTY
ZO-6	 PH2	1




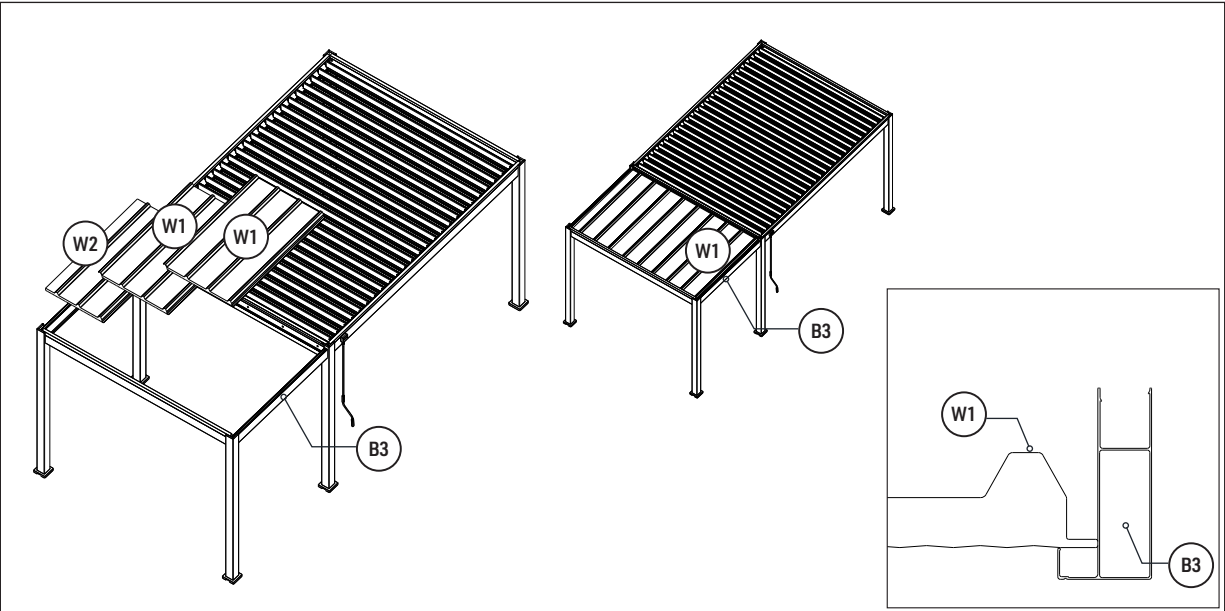
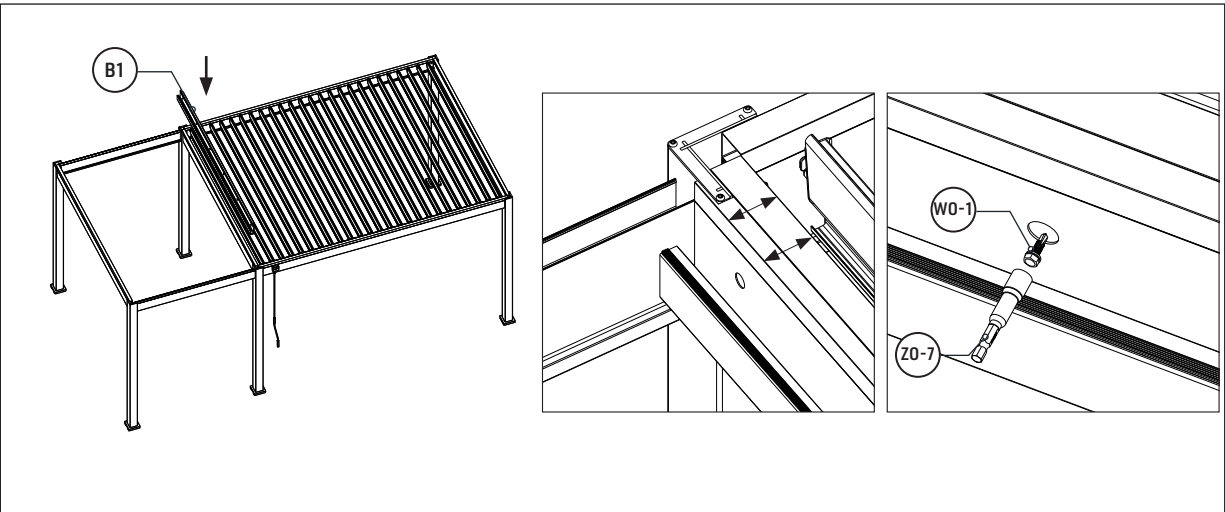
No.	Diagram	QTY
P1		8







No.	Diagram	QTY
B1		1


No.	Diagram	QTY
WO-1	 5x19	4

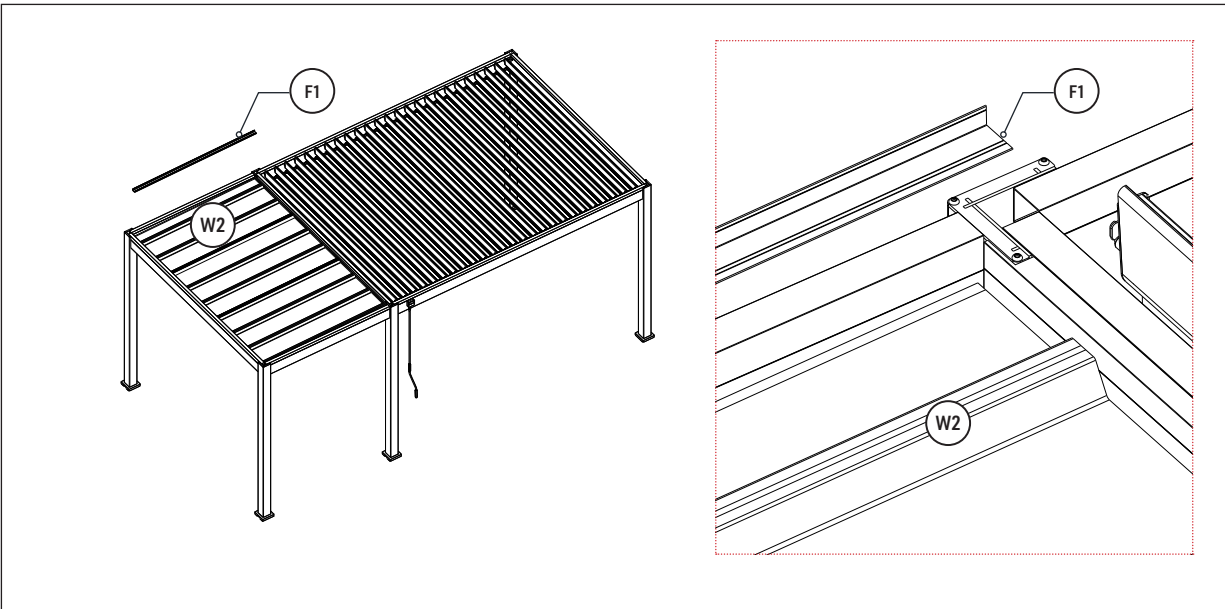
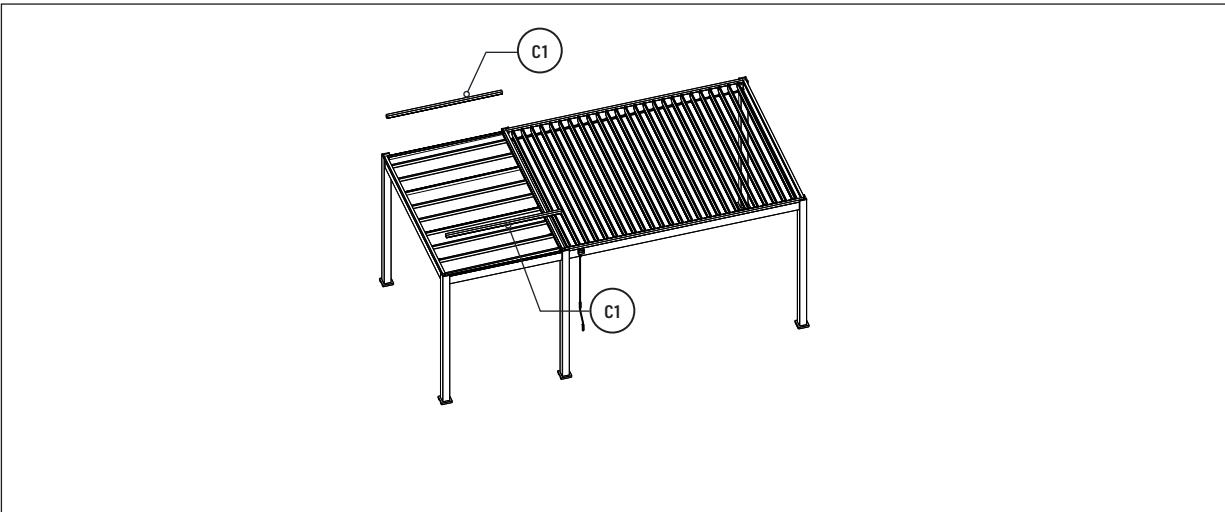
No.	Diagram	QTY
ZO-7	 8mm	1

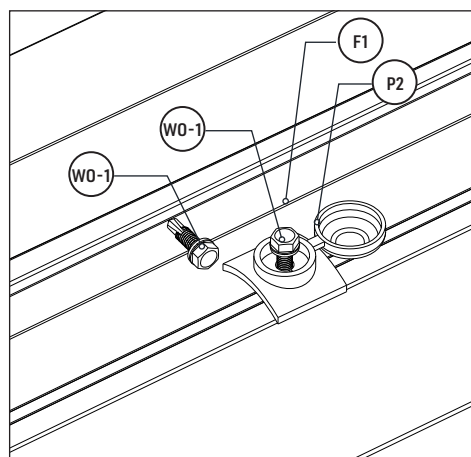
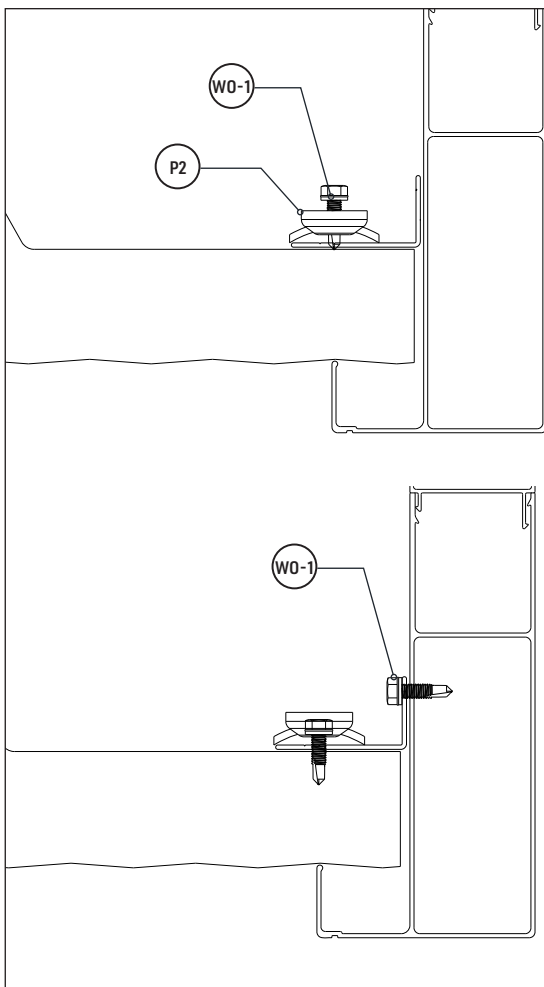
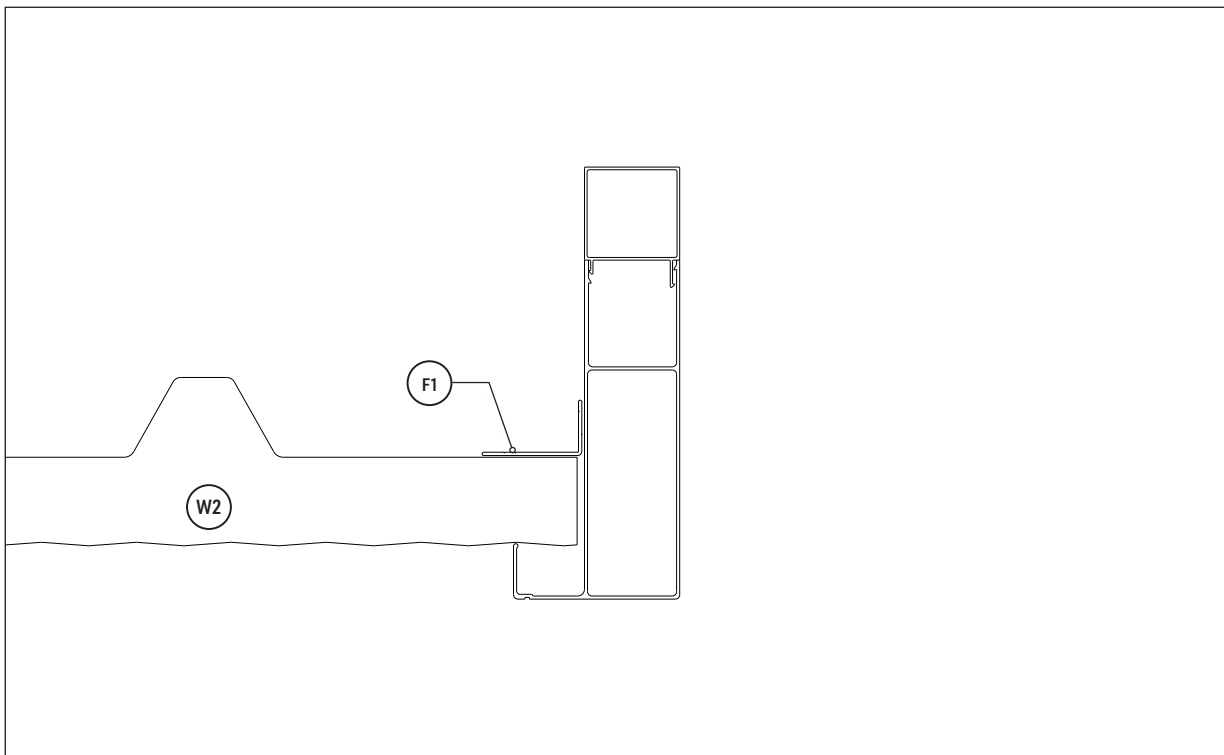




No.	Diagram	QTY
C1		2
F1		1


No.	Diagram	QTY
WO-1	 5x19	8
P2		4

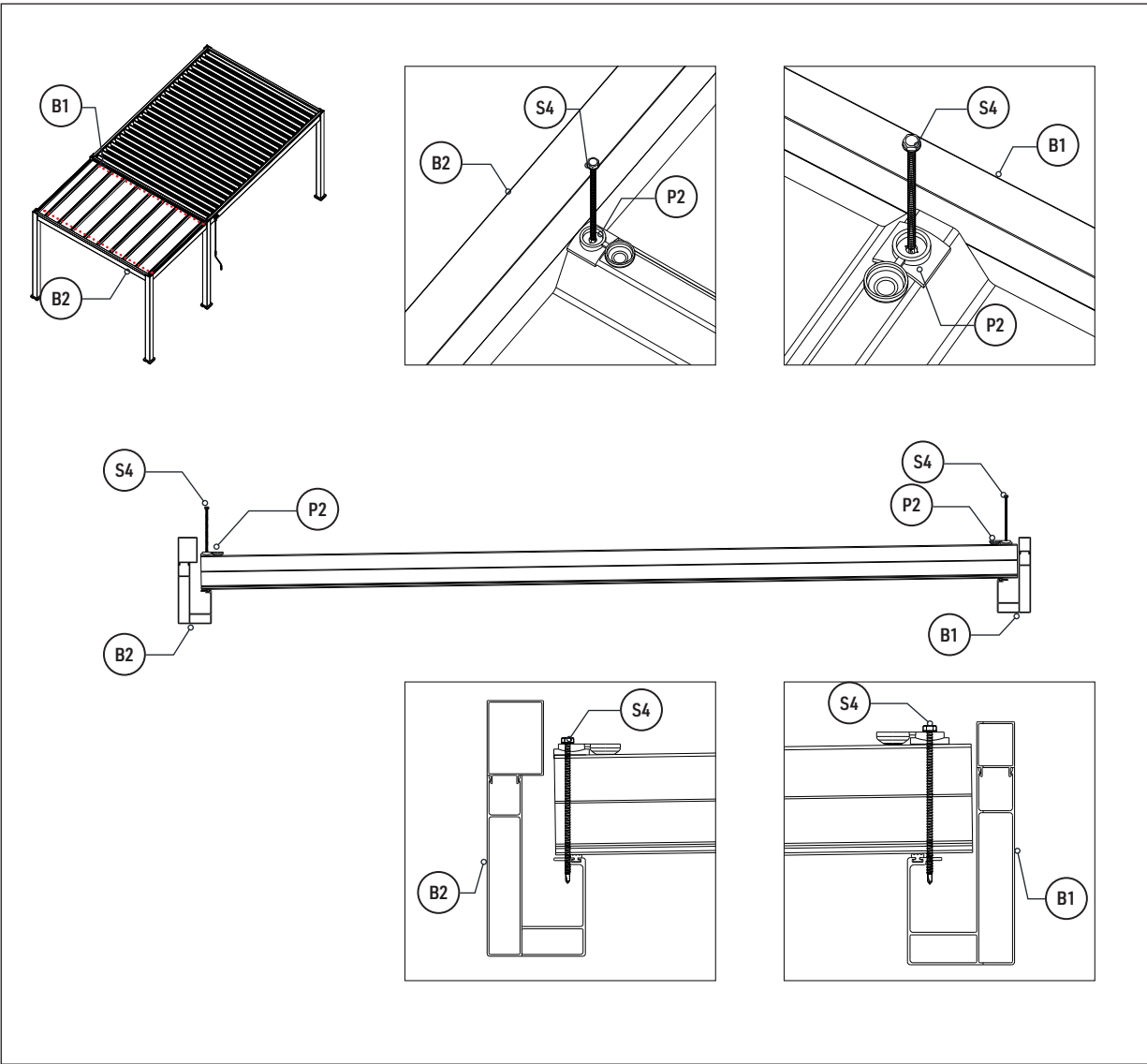
No.	Diagram	QTY
ZO-7	 8mm	1









No.	Diagram	QTY
S4		18
P2		18

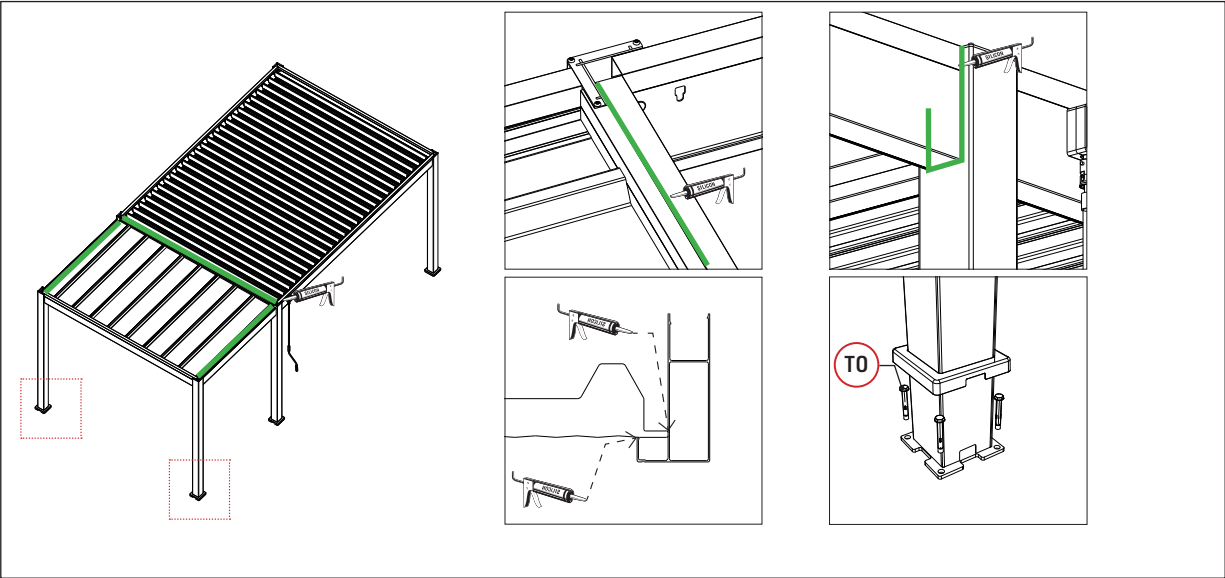
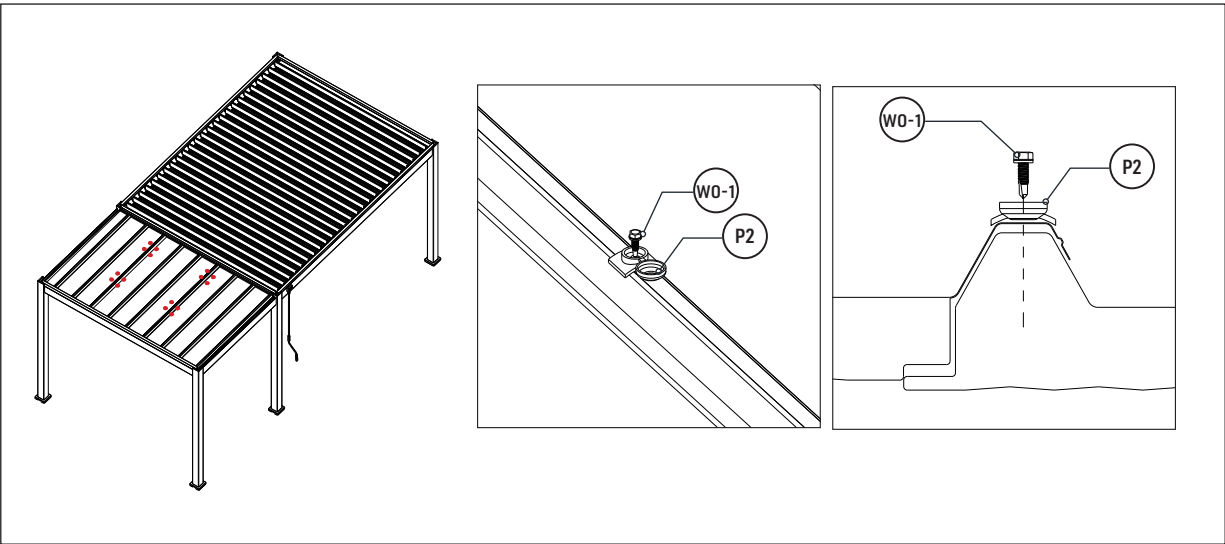
No.	Diagram	QTY
ZO-7		1










No.	Diagram	QTY
C1		2

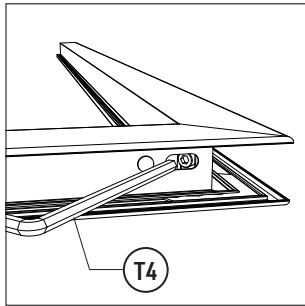
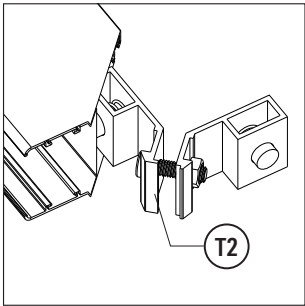
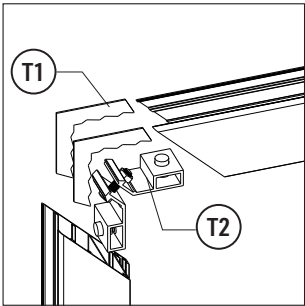
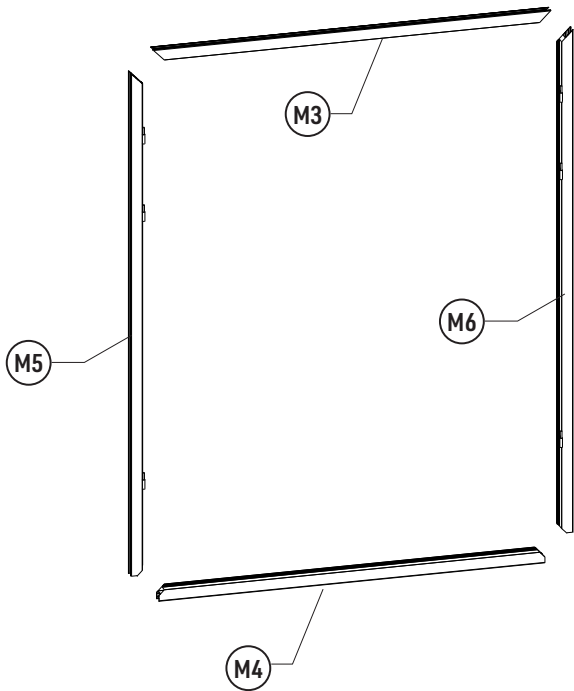
No.	Diagram	QTY
WO-1		4
TO		8


No.	Diagram	QTY
ZO-7		1




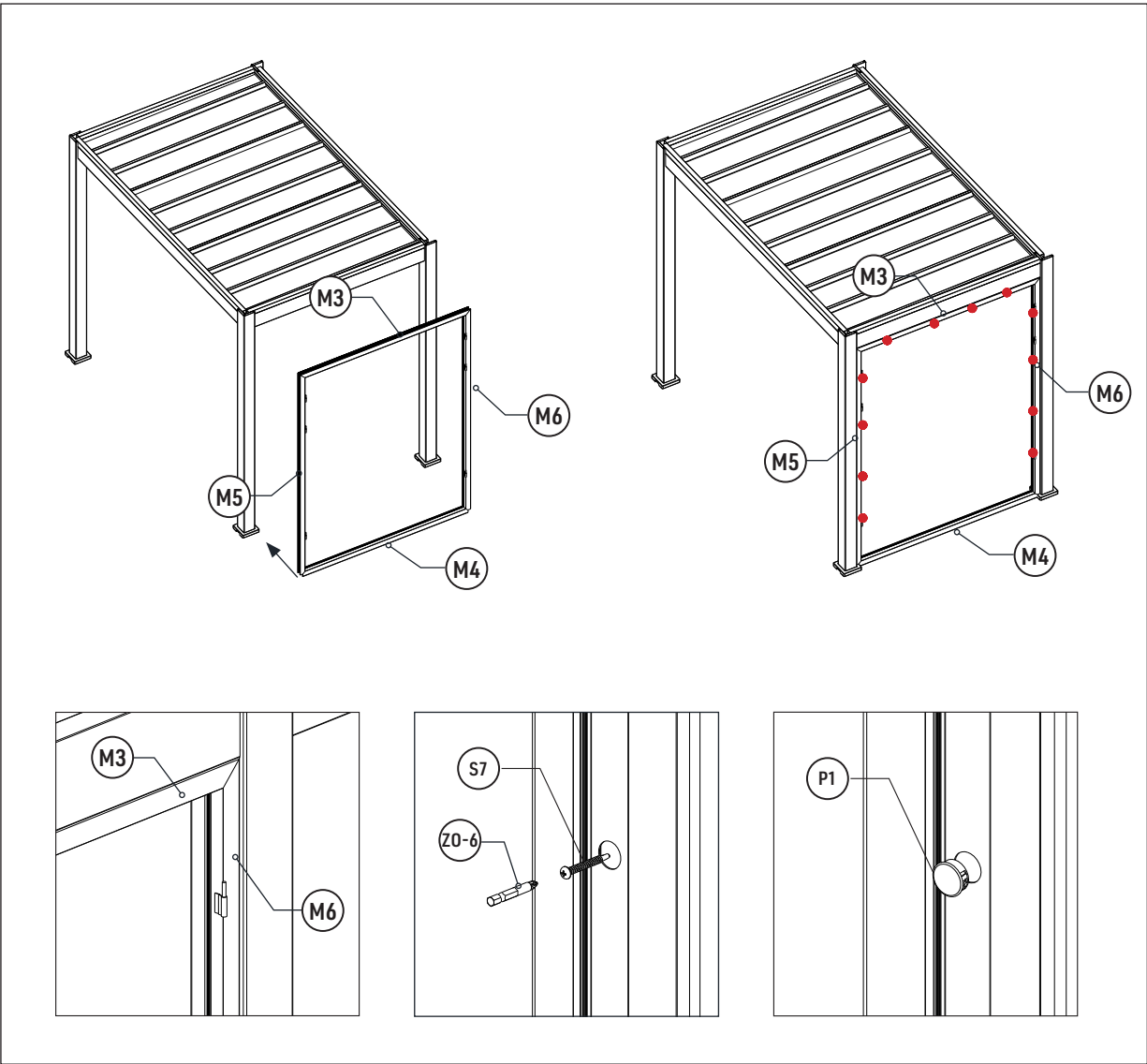
No.	Diagram	QTY
M3		1
M4		1
M5		1
M6		1


No.	Diagram	QTY
T1		4
T2		4
T4		1




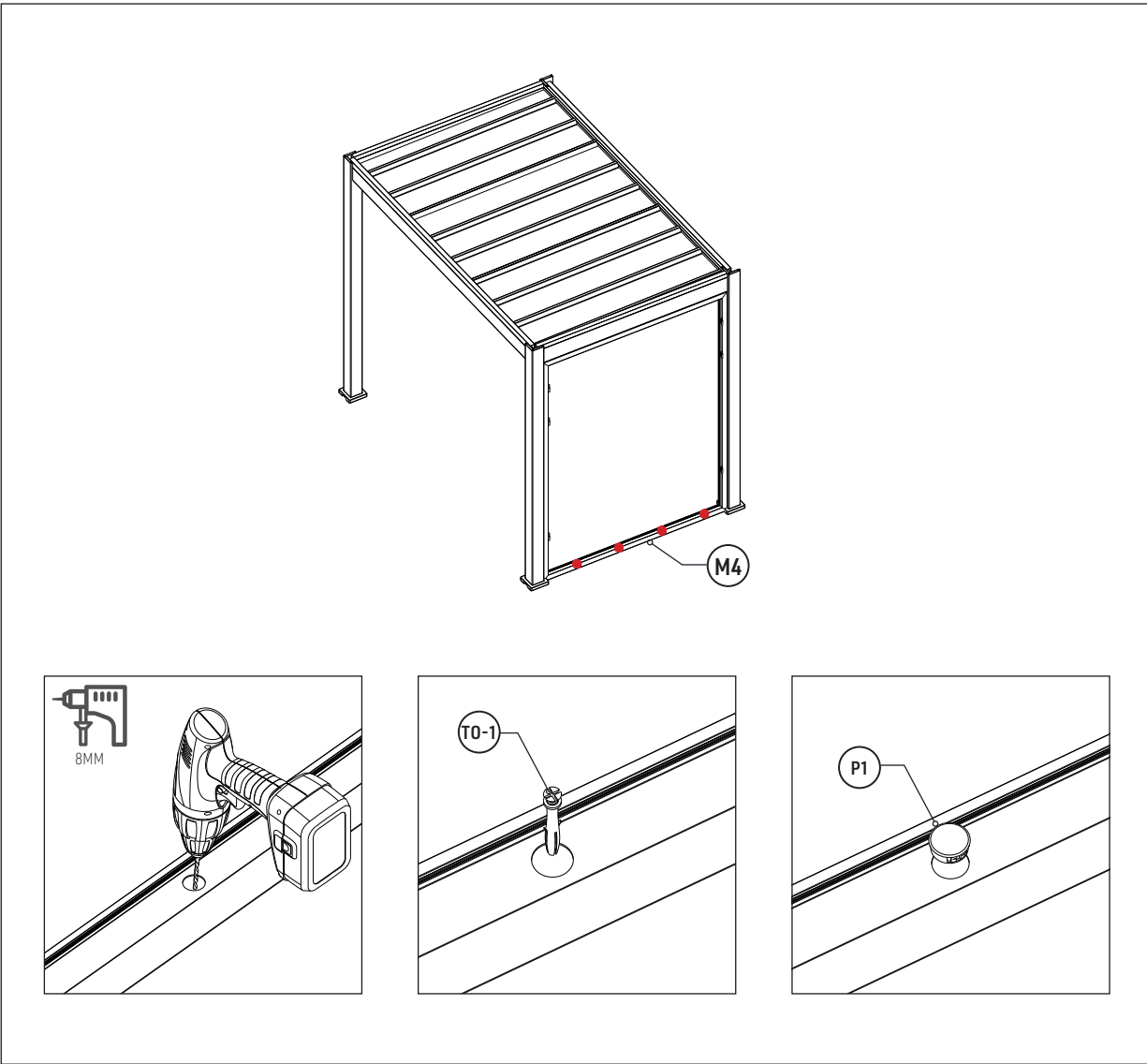
No.	Diagram	QTY
S7	 4x60	12





No.	Diagram	QTY
Z0-6	 PH2	1

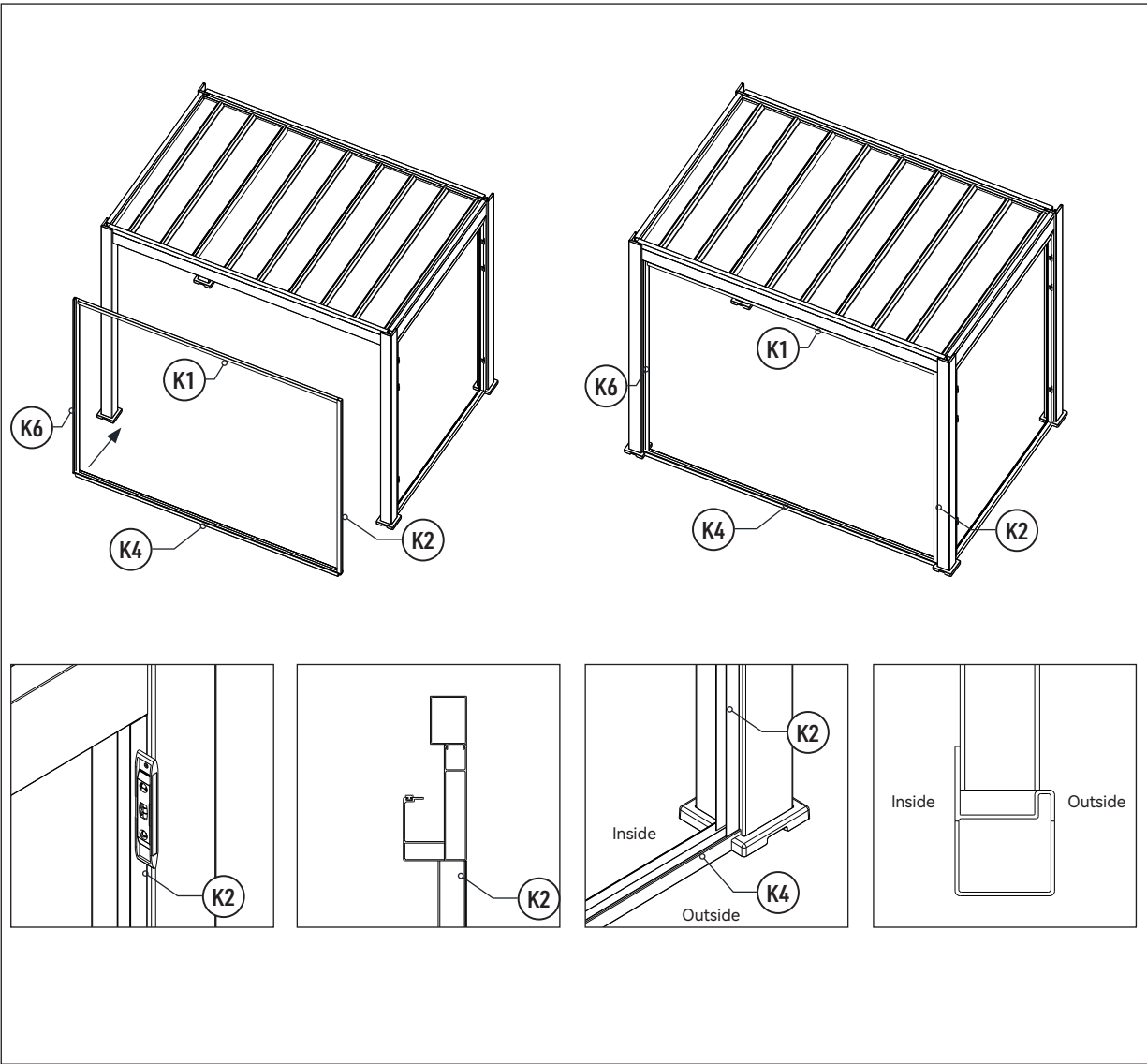




No.	Diagram	QTY
TO-1	 8×100	4


No.	Diagram	QTY
ZO-6	 PH2	1

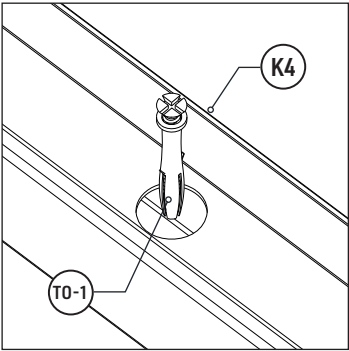
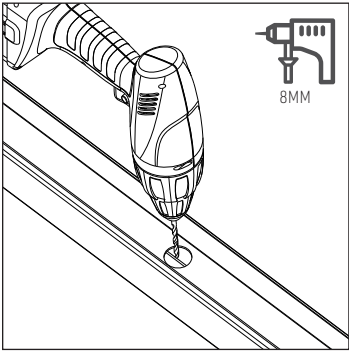
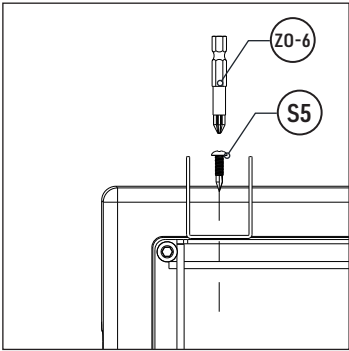
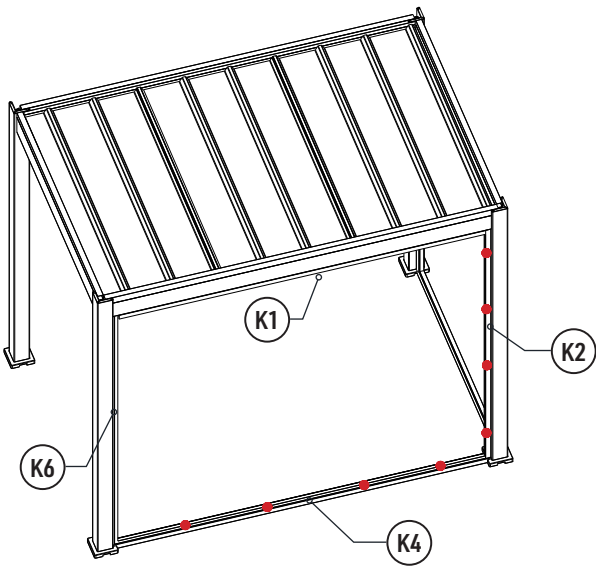



No.	Diagram	QTY
K1		1
K2		1
K4		1
K6		1




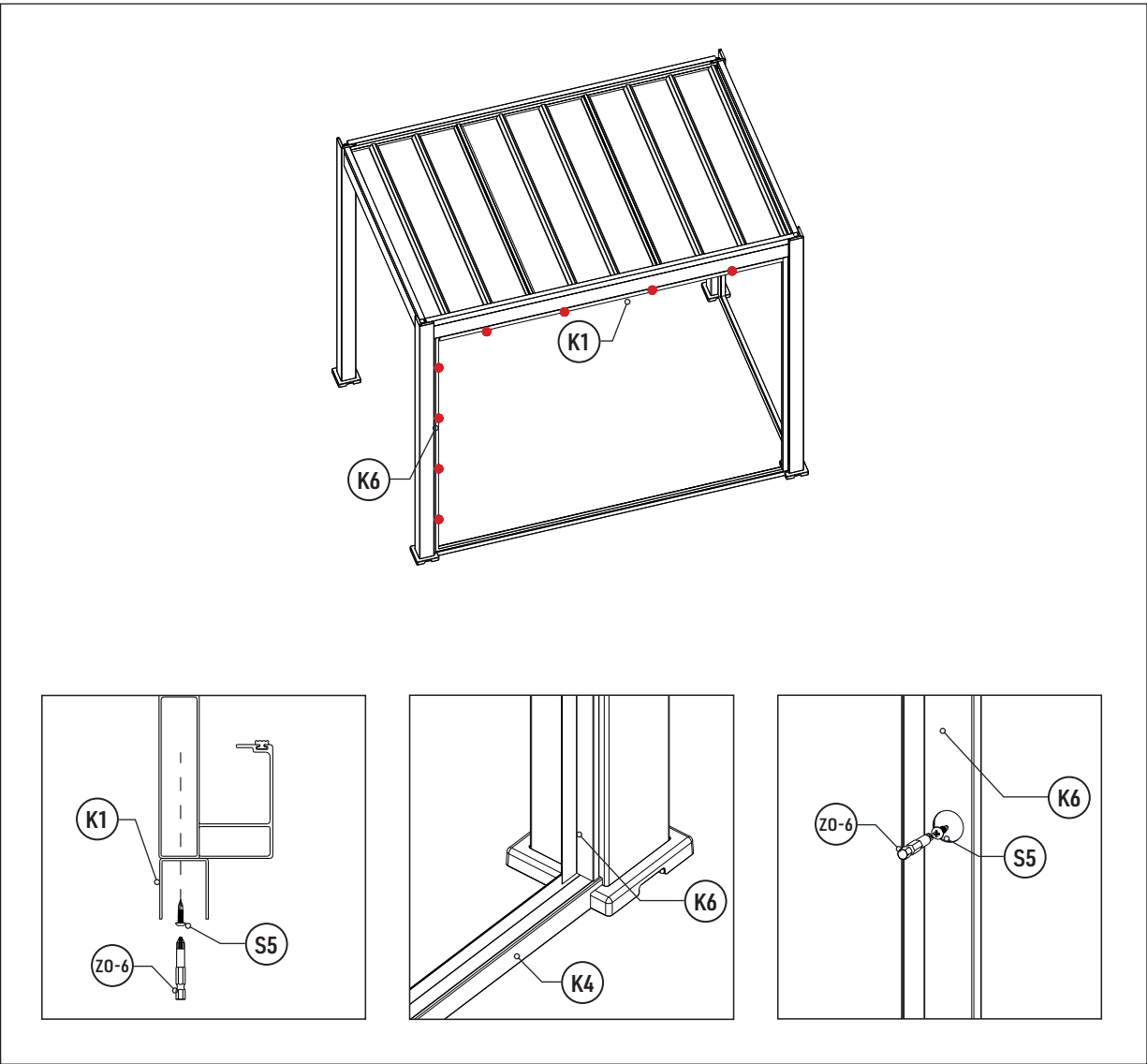
No.	Diagram	QTY
S5	 4×16	4
TO-1	 8×100	4



No.	Diagram	QTY
ZO-6	 PH2	1




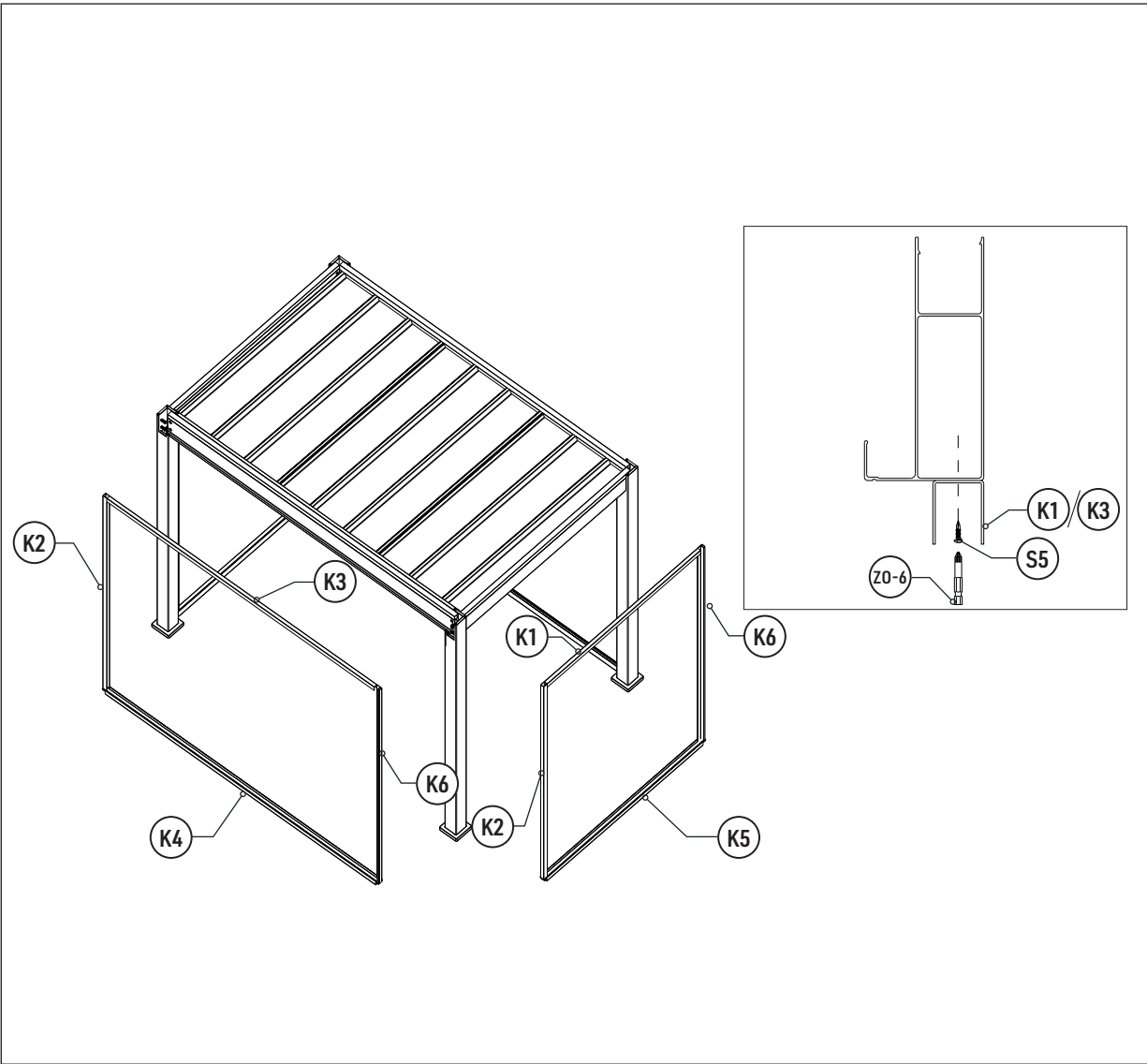
No.	Diagram	QTY
S5	 4×16	8



No.	Diagram	QTY
ZO-6	 PH2	1





No.	Diagram	QTY
S5	 4×16	24
TO-1	 8×100	7


No.	Diagram	QTY
ZO-6	 PH2	1

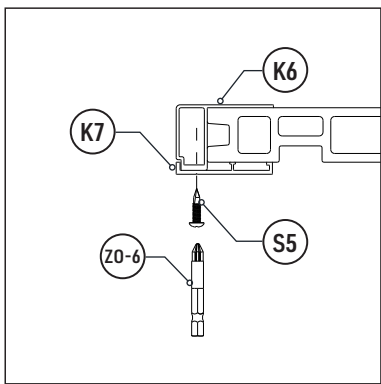
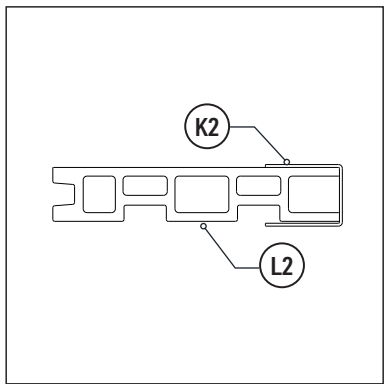
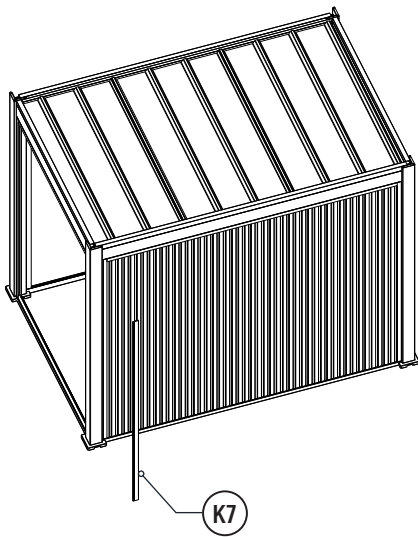
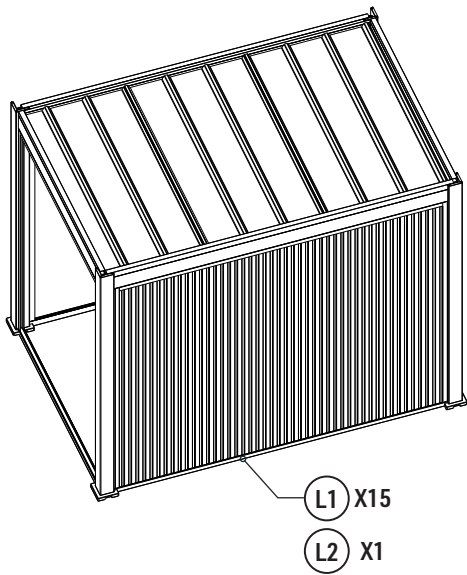






No.	Diagram	QTY
L1		15
L2		1


No.	Diagram	QTY
K7		1


No.	Diagram	QTY
S5	 4x16	4

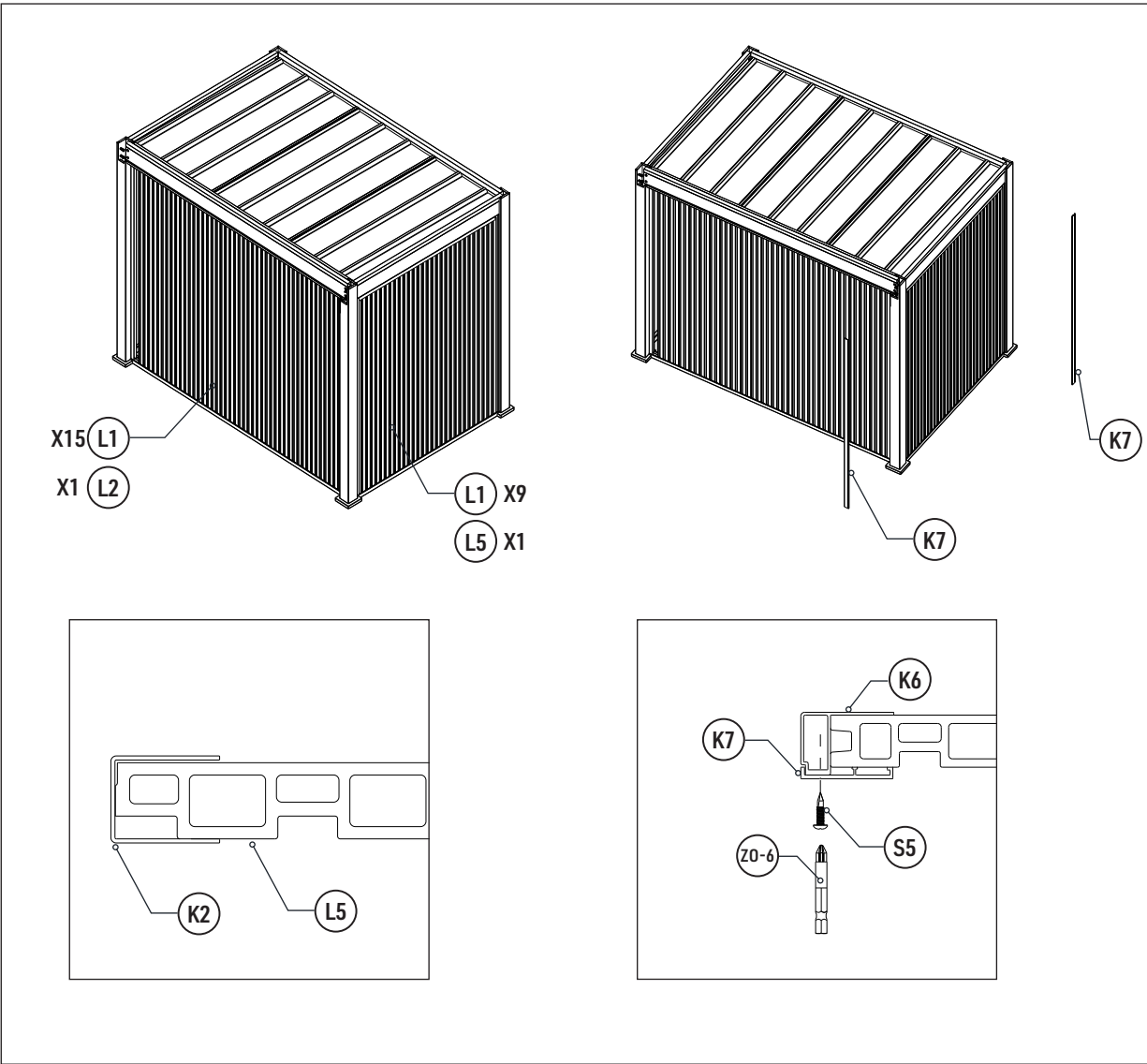
No.	Diagram	QTY
ZO-6	 PH2	1






No.	Diagram	QTY
L1		24
L2		1
L5		1
No.	Diagram	QTY
K7		2


No.	Diagram	QTY
S5	 4x16	8

No.	Diagram	QTY
ZO-6	 PH2	1



No.	Diagram	QTY
M1		15
M2		1

No.	Diagram	QTY
T3		1

No.	Diagram	QTY
ZO-6	 PH2	1

